

# IEUA Sulfide Formation Sampling Campaign

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October 2012

The logo for Trussell Technologies Inc. features the word "Trussell" in a large, white, serif font. Below it, the words "TECHNOLOGIES INC" are written in a smaller, white, sans-serif font. The logo is set against a blue background that includes a graphic of a water droplet with ripples, which is part of a larger blue decorative element at the bottom of the slide.

Trussell  
TECHNOLOGIES INC

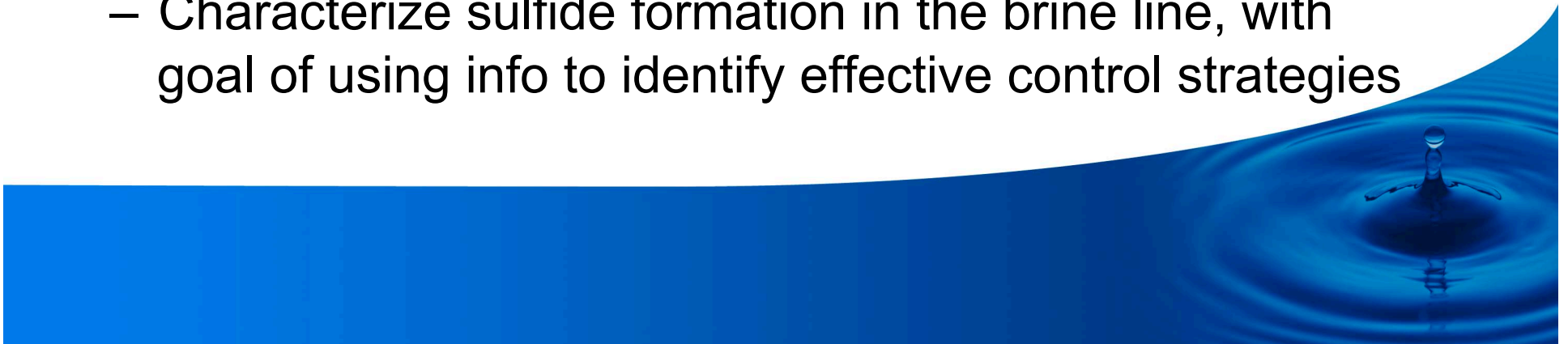
# Project overview

- **Problem statement**

- Sulfide generated within Reach IVA of the brine line exceeding acceptable levels
  - Total sulfide (TS) limit: 5.0 mg/l
  - Dissolved sulfide (DS) limit: 0.5 mg/l
- Issues: sulfide hazardous for workers, malodorous

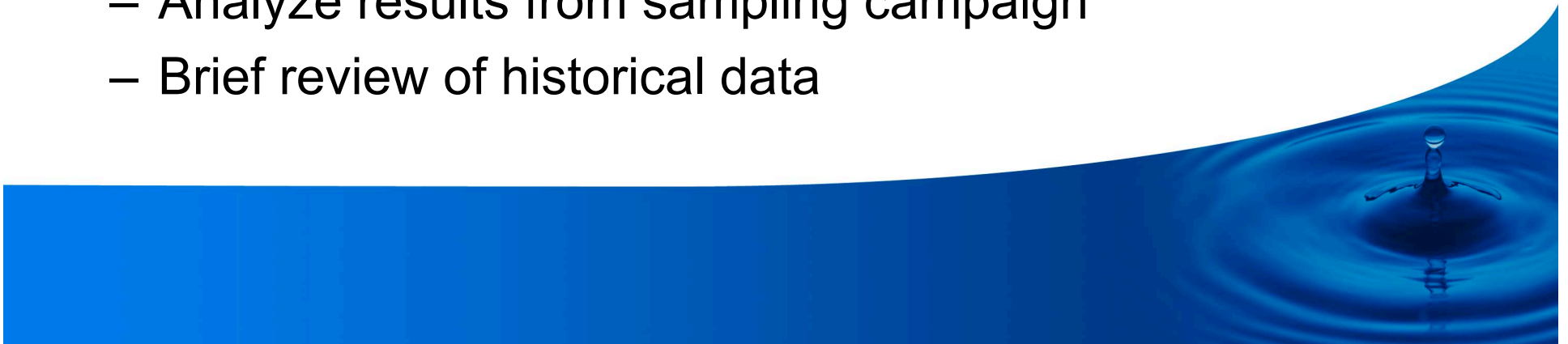
- **Project objectives**

- Characterize sulfide formation in the brine line, with goal of using info to identify effective control strategies



# Project Scope

- **Task 1**
  - Develop a sampling campaign to characterize sulfide formation in brine line
- **Task 2**
  - Discuss water quality issues and operational constraints with dischargers
- **Task 3**
  - Analyze results from sampling campaign
  - Brief review of historical data



# History of IEUA sulfide issues

## 2010

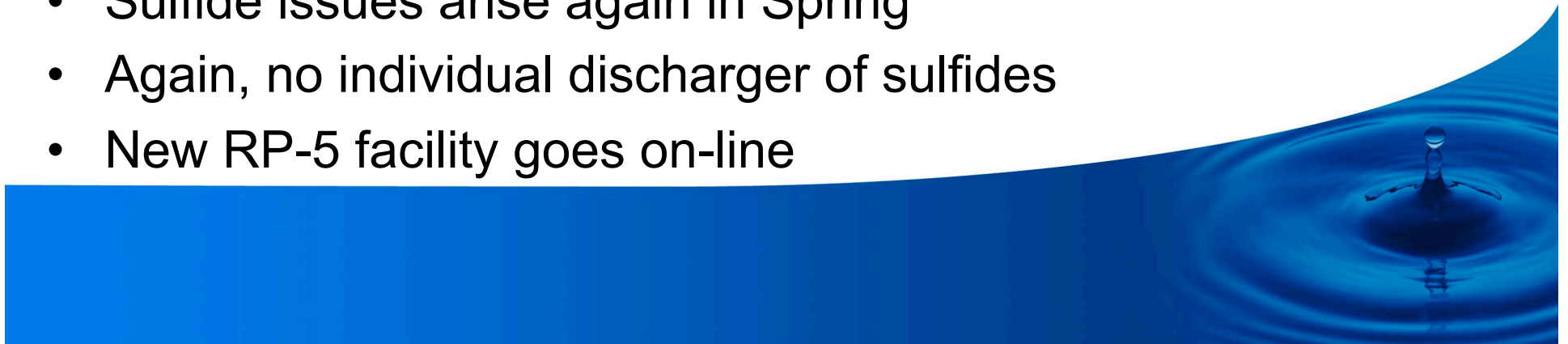
- Sulfide problems arise, though no direct discharger of sulfides
- Physical cleaning of the line resolves issue

## 2011

- Relined section with cured-in place piping (Oct to Mar 2012)

## 2012

- Sulfide issues arise again in Spring
- Again, no individual discharger of sulfides
- New RP-5 facility goes on-line



# Potential causes of sulfide formations

- Biological growth
  - Requirements
    1. Sulfate-reducing bacteria (SRB)
    2. Energy source (e.g., BOD)
    3. Sulfate
    4. Absence of other electron acceptors (e.g., O<sub>2</sub>, nitrate)
    5. Surface for attachment and development of biofilm?
  - Influence of new CIPP lining: a preferential surface for biofilm growth?
- Abiotic mechanisms: less common



# Historical data

- Sulfide violations in 2012
  - TS: 39% of dates with at least one violation
  - DS: 77% of dates with at least one violation
- Location of violations
  - Never at any of the 4 dischargers
  - Occurs in blended flow with increasing likelihood as flow moves downstream
  - Sulfide compliance point particularly impacted



# SAMPLING CAMPAIGN

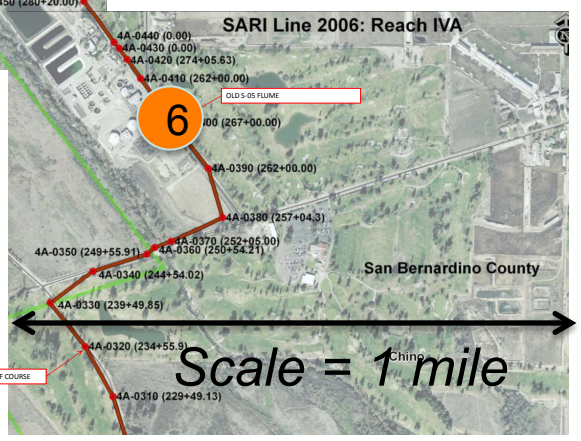
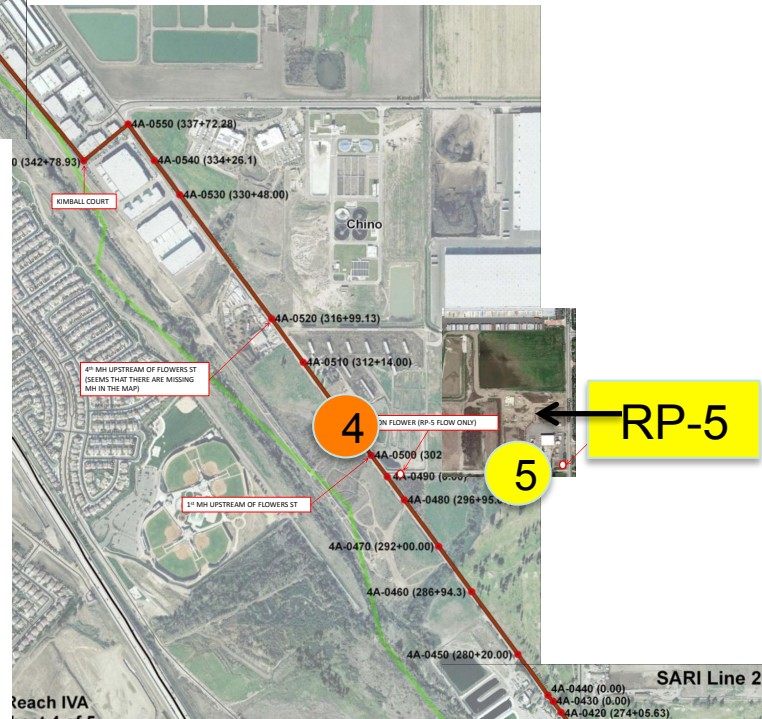
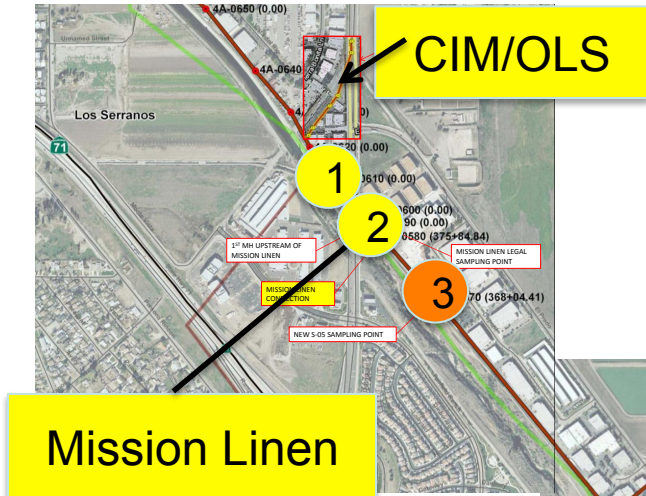


# 6 sampling locations

1. CIM/OLS alone
2. Mission Linen
3. Blend of 1 & 2
4. Blend of 1 & 2
5. RP-5 alone
6. Blend of all dischargers

## Sampling dates:

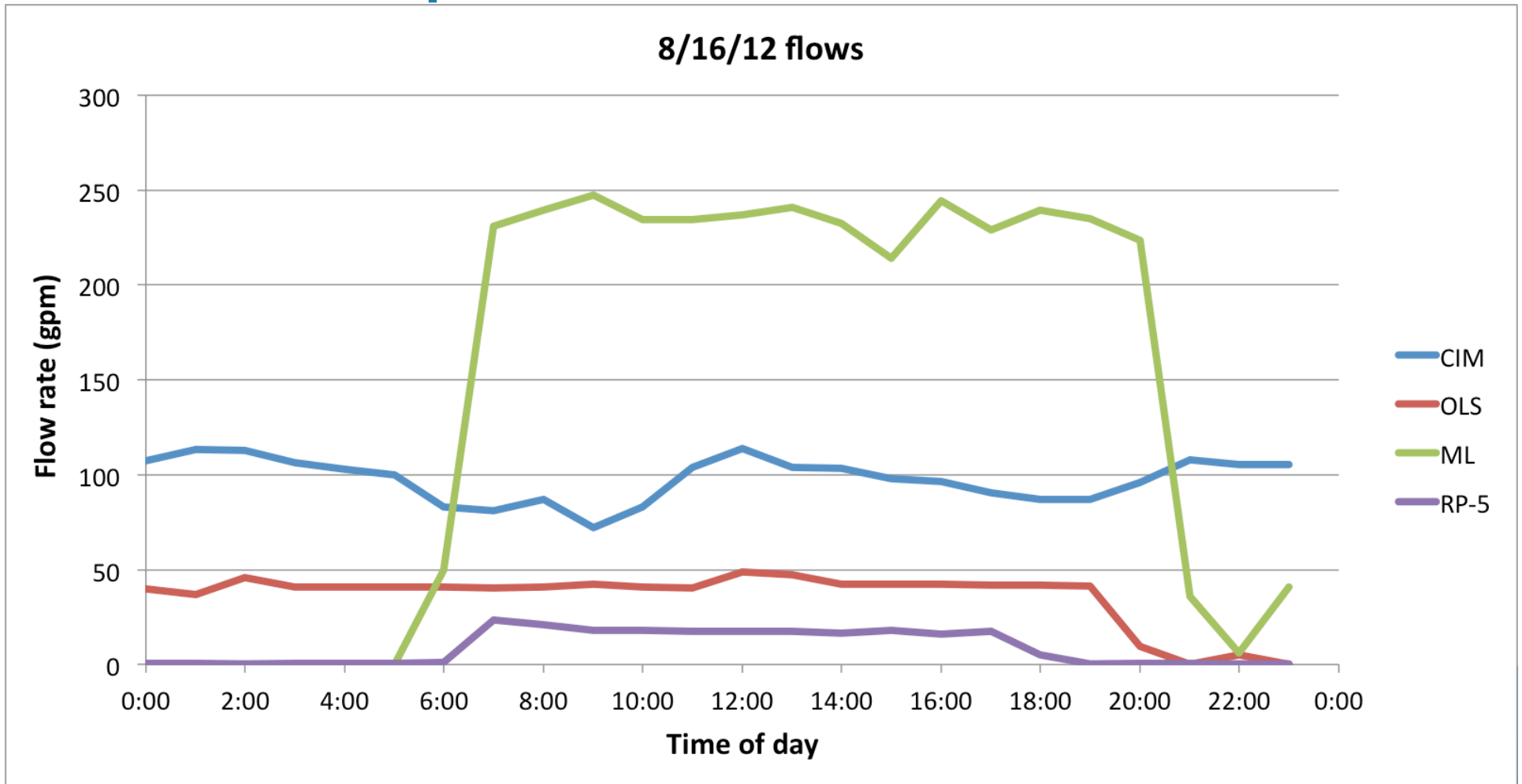
- 8/6: Monday
- 8/8: Wednesday
- 8/14: Tuesday
- 8/16: Thursday
- 8/19: Sunday



Scale = 1 mile



# Flow patterns in Reach IVA



Mission Linen: major contributor during the day

CIM/OLS: ~constant flowrate 24/7

RP-5: minor contributor during the day

# Flow summary

Site	Flow pattern	% of daily flow*
CIM/OLS	<ul style="list-style-type: none"><li>- Constant 24/7</li><li>- 140 gpm</li></ul>	49%
Mission Linen	<ul style="list-style-type: none"><li>- On/off over 24h</li><li>- Mon-Fri w/ limited flows Sat-Sun</li><li>- ~240 gpm on</li><li>- 140 gpm avg.</li></ul>	49%
RP-5	<ul style="list-style-type: none"><li>- On/off over 24h</li><li>- Mon-Fri only</li><li>- ~20 gpm on</li><li>- 6 gpm avg.</li></ul>	2%

\* Based on average Mon-Fri flows



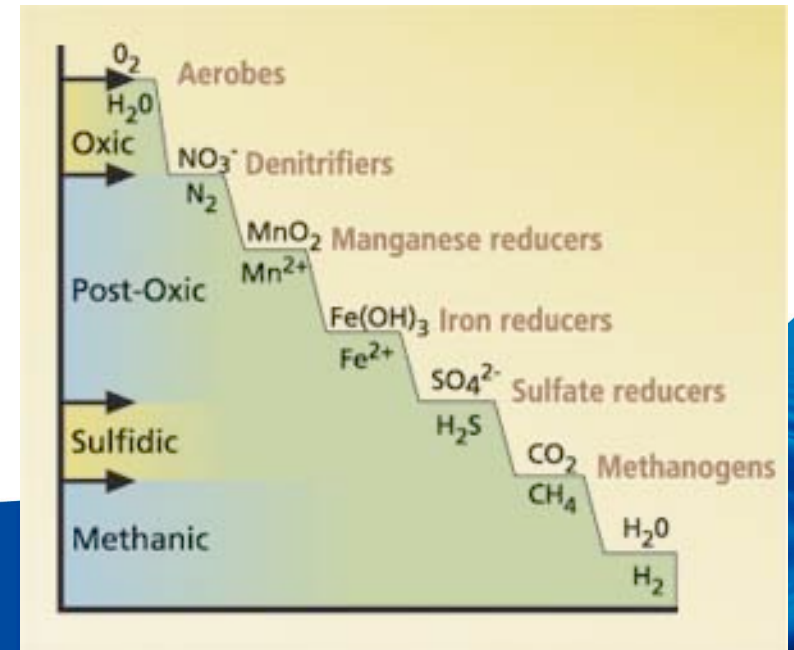
# Sampling campaign overview

- Measured the following parameters:
  - pH
  - Temperature
  - Dissolved oxygen (DO)
  - Sulfate
  - Alkalinity
  - Nitrate
  - BOD



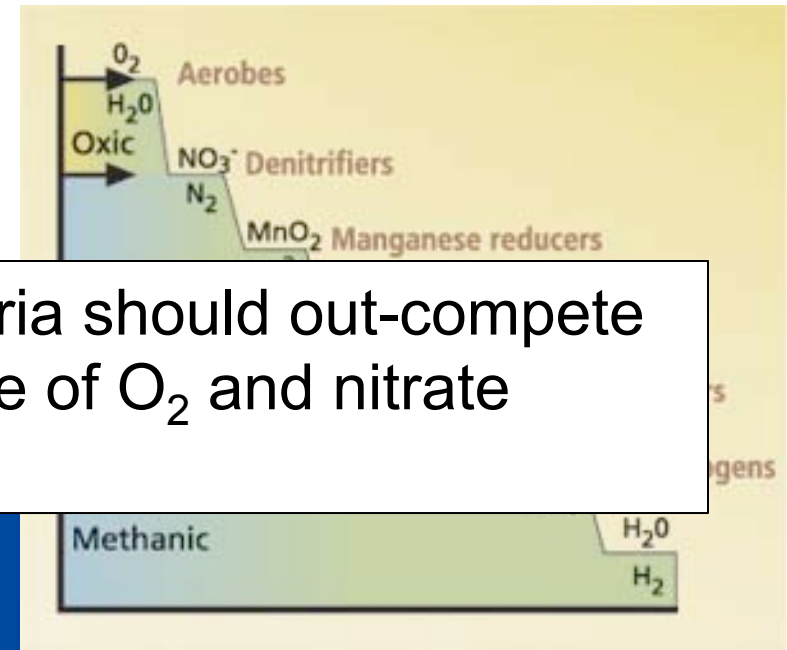
# Biological growth + Energy

- Energy generated by bacteria is a good predictor of who will be present
  - More energy created → higher chance of survival
- Energy ladder (assuming BOD as food source):
  - Oxygen (aerobic) – highest
  - Nitrate (anoxic) – high
  - Sulfate (anaerobic) – low



# Biological growth + Energy

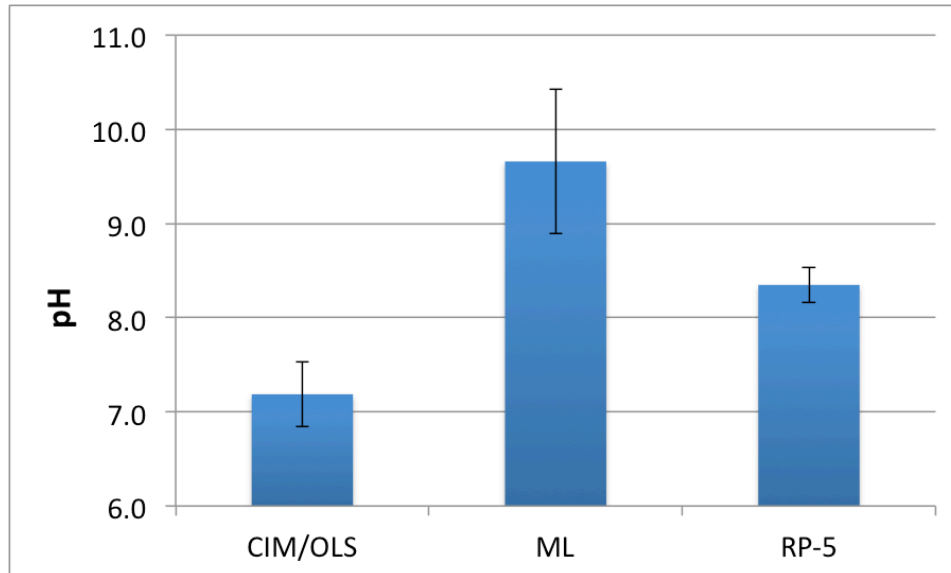
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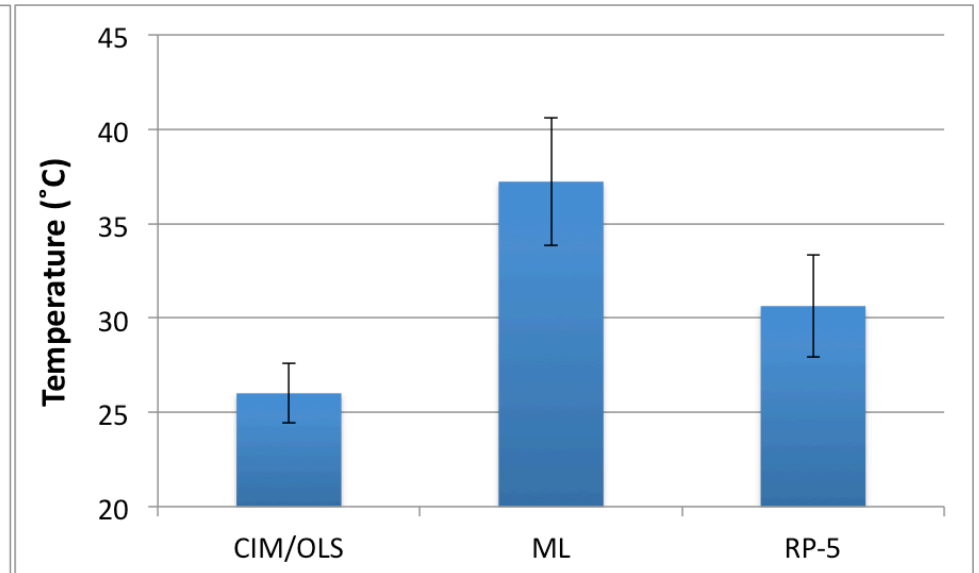
**Aerobic and nitrate-reducing bacteria should out-compete  
→ NO sulfide formation in presence of  $O_2$  and nitrate**

# Water quality: pH, temp, DO

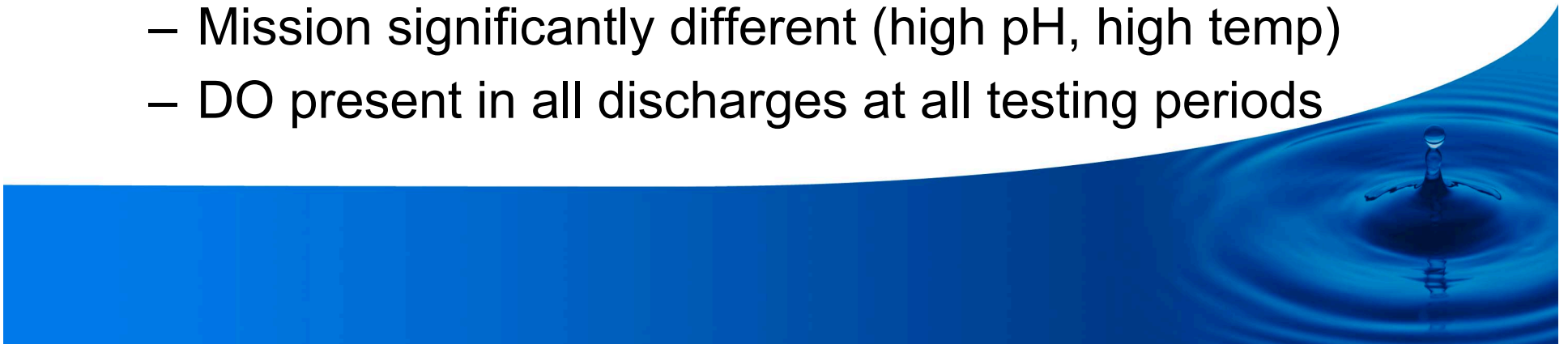
## pH



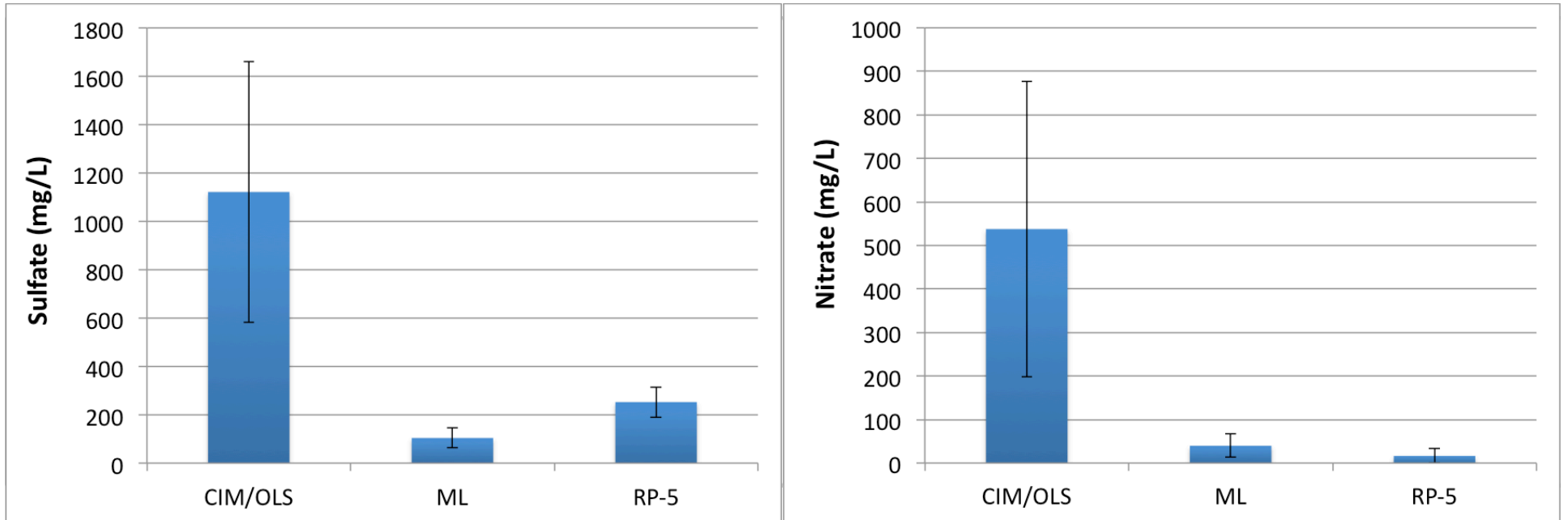
## Temperature



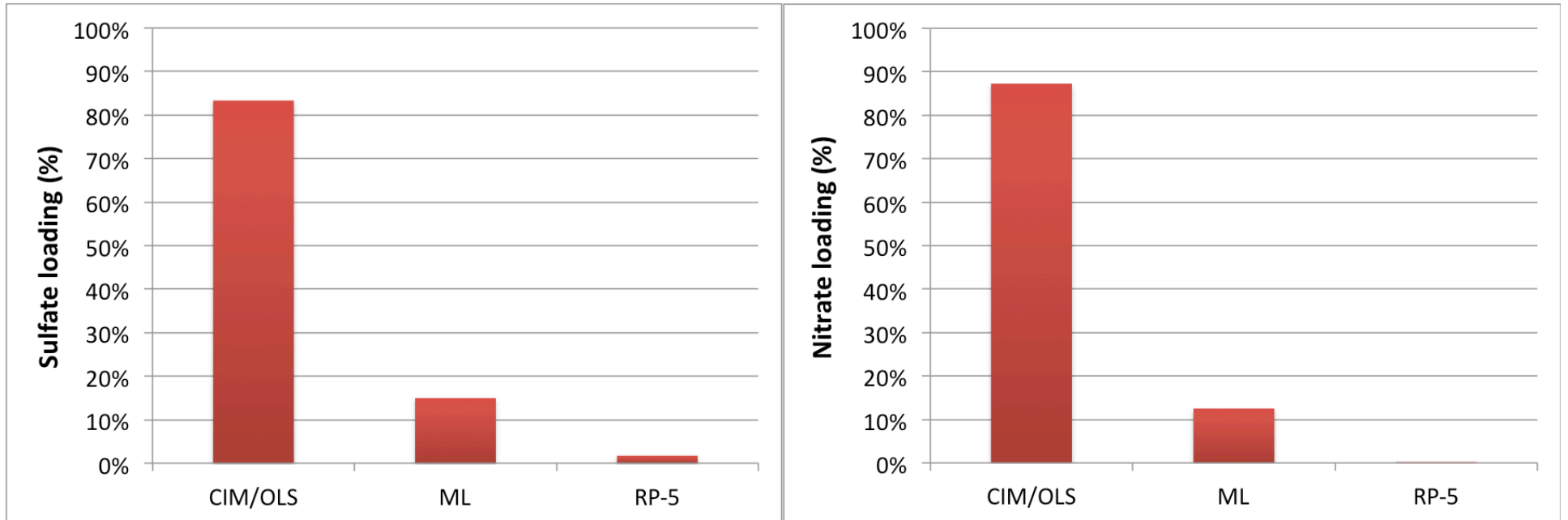
- Findings:
  - Mission significantly different (high pH, high temp)
  - DO present in all discharges at all testing periods



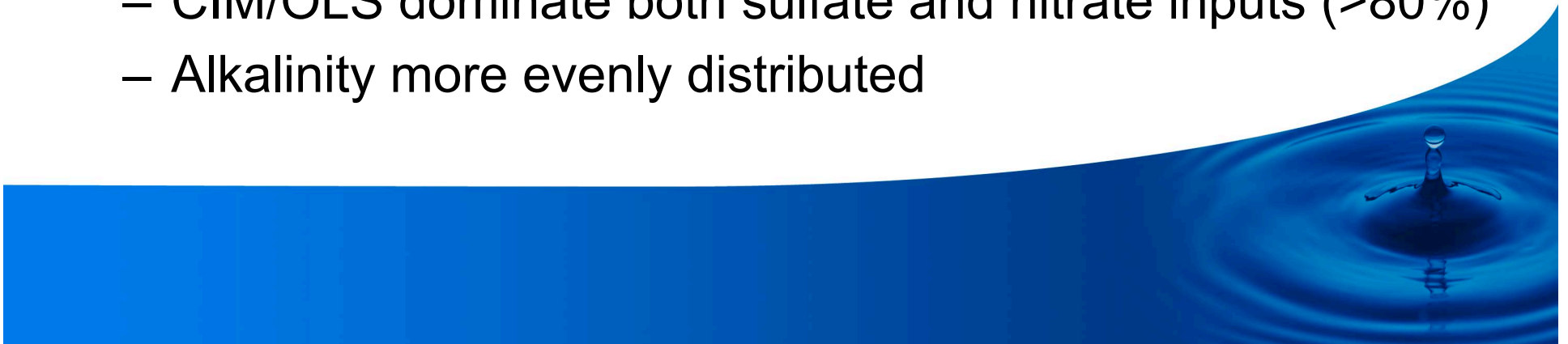
# Water quality: sulfate and nitrate



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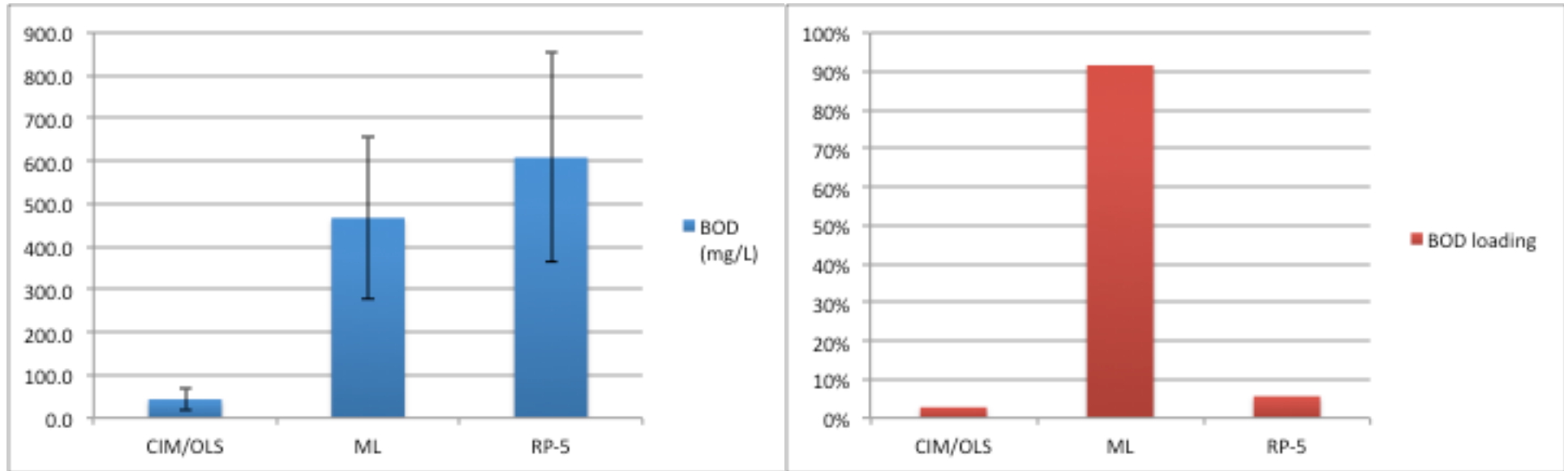


- Findings:
  - CIM/OLS dominate both sulfate and nitrate inputs (>80%)
  - Alkalinity more evenly distributed

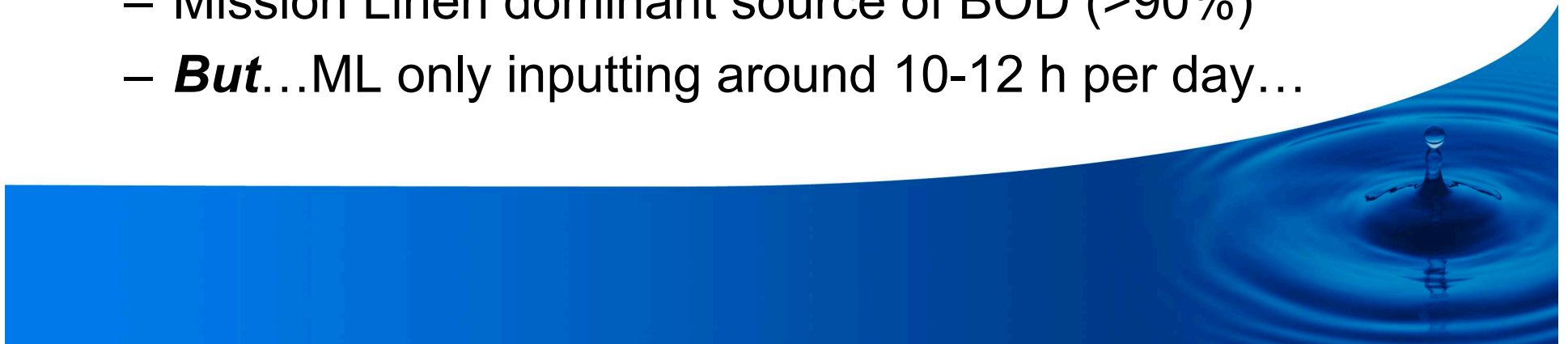




# Water quality: BOD



- Findings:
  - Mission Linen dominant source of BOD (>90%)
  - ***But***...ML only inputting around 10-12 h per day...



# Water quality and flow summary

Site	Flow pattern	% of daily flow*	Average WQ	Main source of:
CIM/OLS	<ul style="list-style-type: none"> <li>- Constant 24/7</li> <li>- 140 gpm</li> </ul>	49%	<p>pH 7.2 Temp: 26C DO &gt; 2.5 mg/l</p>	<ul style="list-style-type: none"> <li>- SO<sub>4</sub><sup>2-</sup></li> <li>- NO<sub>3</sub><sup>2-</sup></li> </ul>
Mission Linen	<ul style="list-style-type: none"> <li>- On/off over 24h</li> <li>- 7 days/wk</li> <li>- ~240 gpm on</li> <li>- 140 gpm avg.</li> </ul>	49%	<p>pH 8.9 Temp: 37C DO &gt; 4.2 mg/l</p>	<ul style="list-style-type: none"> <li>- BOD</li> </ul>
RP-5	<ul style="list-style-type: none"> <li>- On/off over 24h</li> <li>- Mon-Fri</li> <li>- ~20 gpm on</li> <li>- 6 gpm avg.</li> </ul>	2%	<p>pH 8.3 Temp: 31C DO &gt; 0.9 mg/l</p>	

\* Based on average Mon-Fri flows

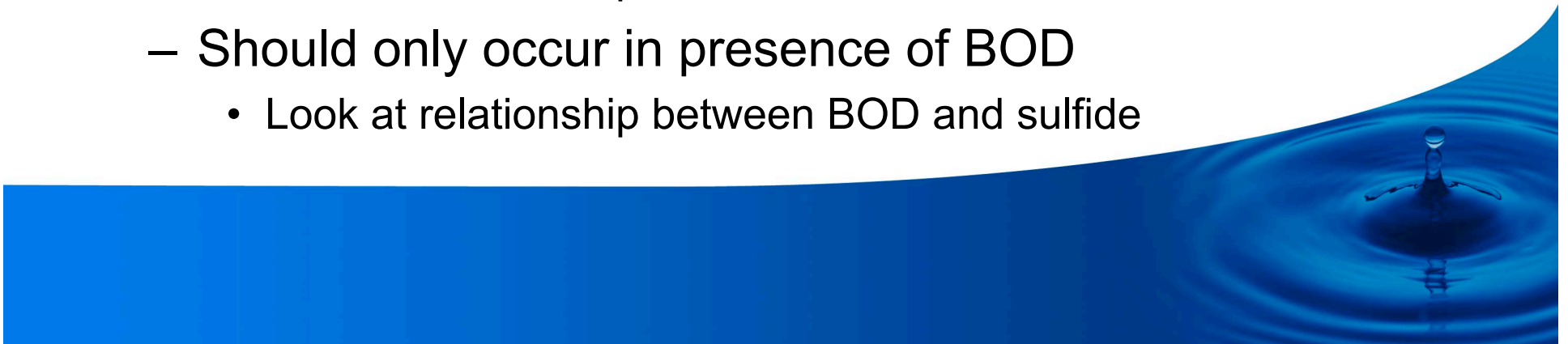


# SULFIDE FORMATION



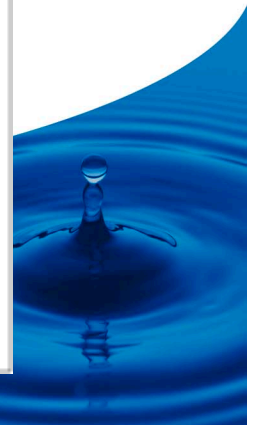
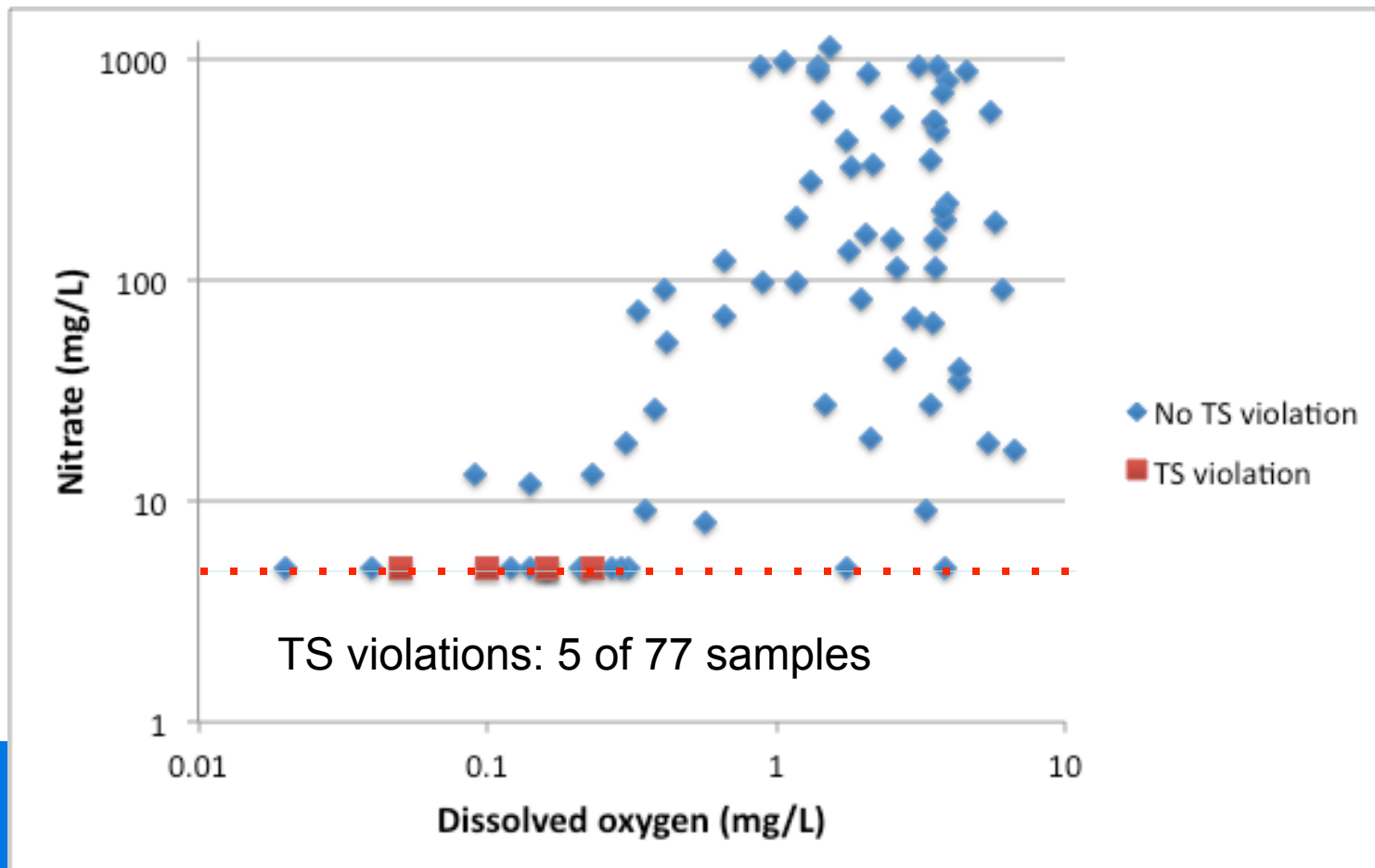
# Sulfide violations

- Of the 77 samples collected during the campaign:
  - 5 TS violations
  - 10 DS violations
- Working hypothesis: SRB consume BOD with sulfate to generate sulfide
  - Significant mechanism only if O<sub>2</sub>, nitrate used up
    - Look at relationship between O<sub>2</sub>, nitrate, and sulfide
  - Should only occur in presence of BOD
    - Look at relationship between BOD and sulfide



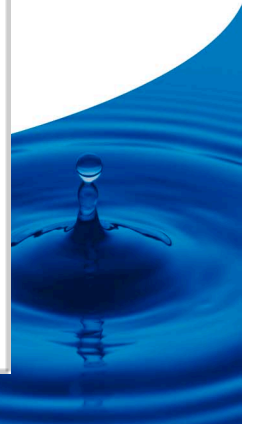
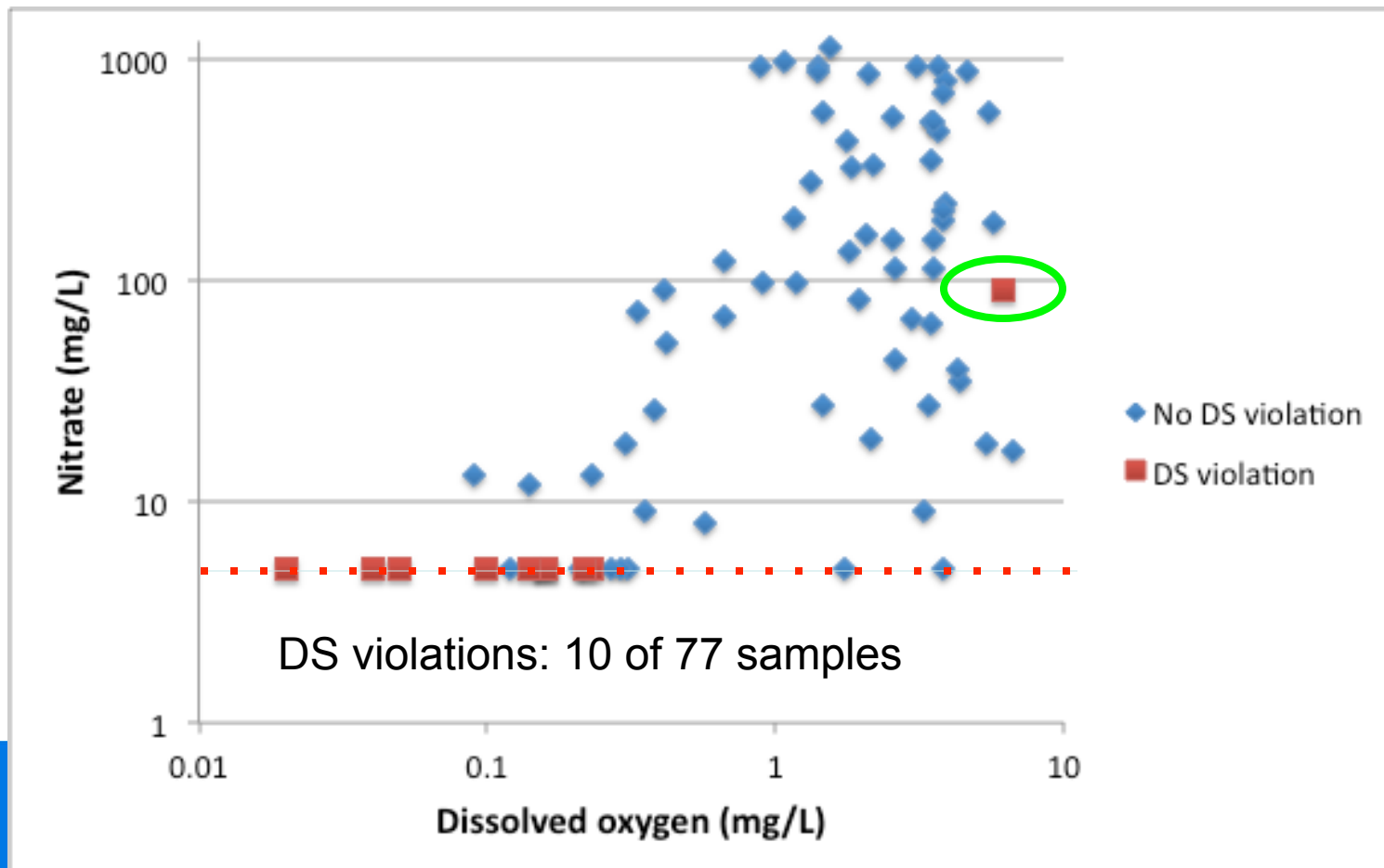
# Total Sulfide violations

- TS violations occur only when both DO and nitrate are low



# Dissolved Sulfide violations

- DS violations occur only when both DO and nitrate are low



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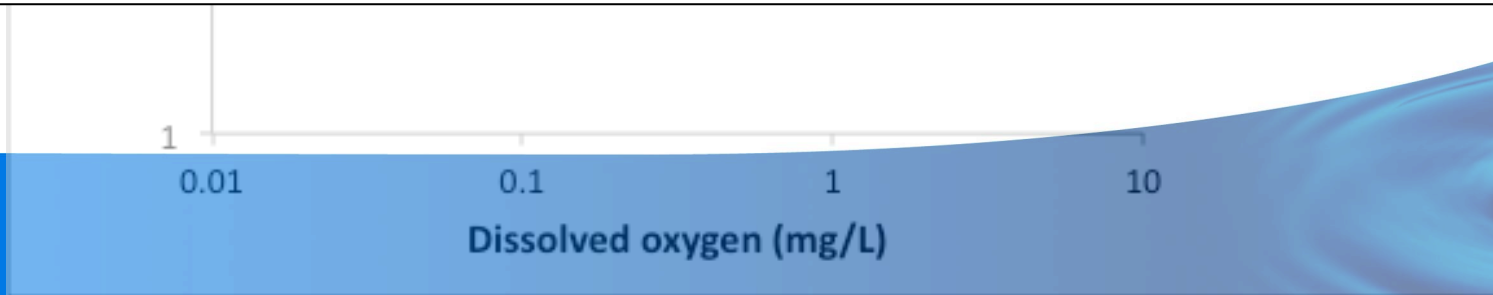


## Conclusions:

- Sulfide violations only occur under low DO, nitrate conditions
- But, sulfide not directly released by any dischargers
- Therefore, sulfide generated within the blended flows

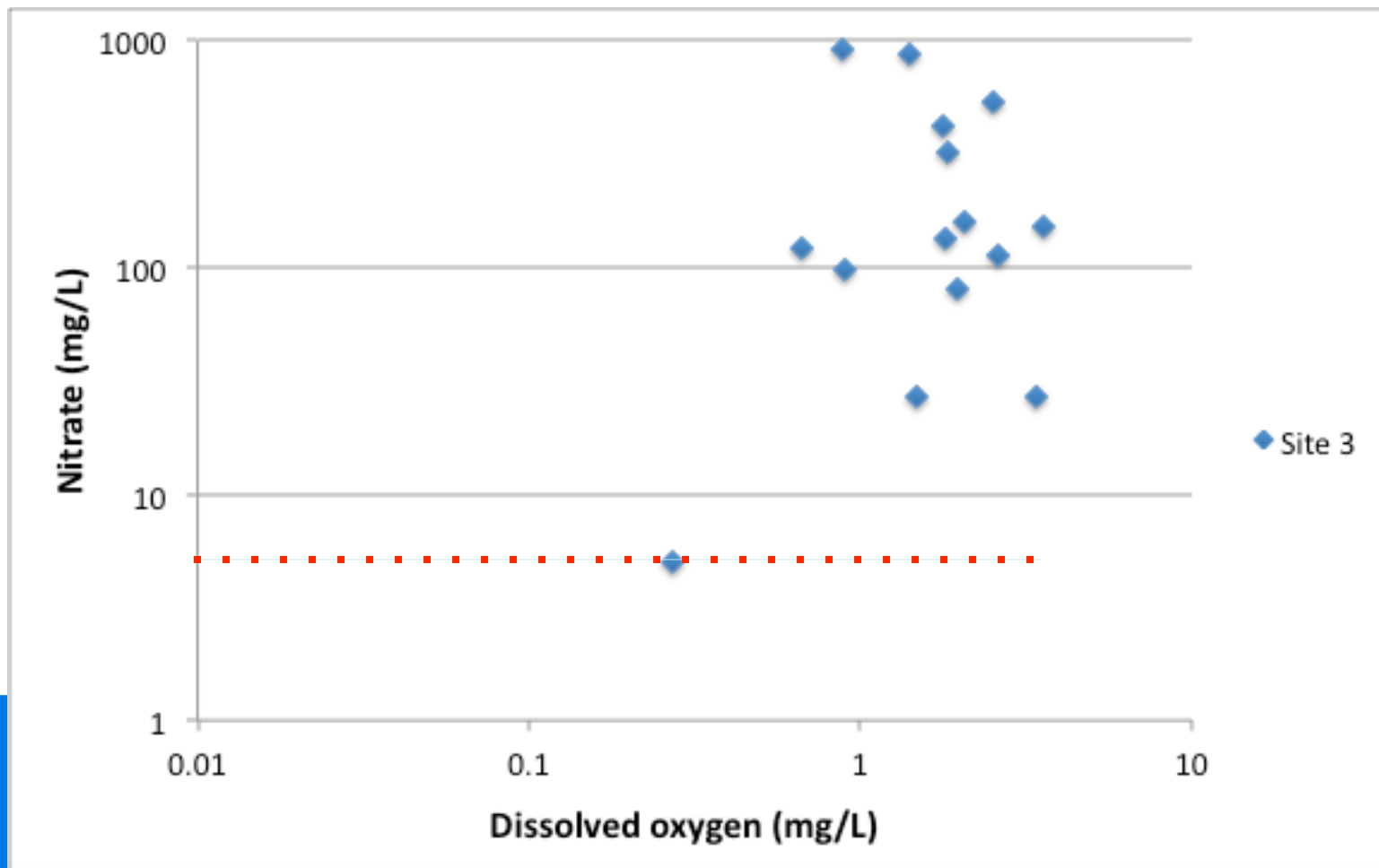
***Where in line are sulfide violations taking place?***

***Where are DO and nitrate limiting?***



# DO, nitrate in blended flows

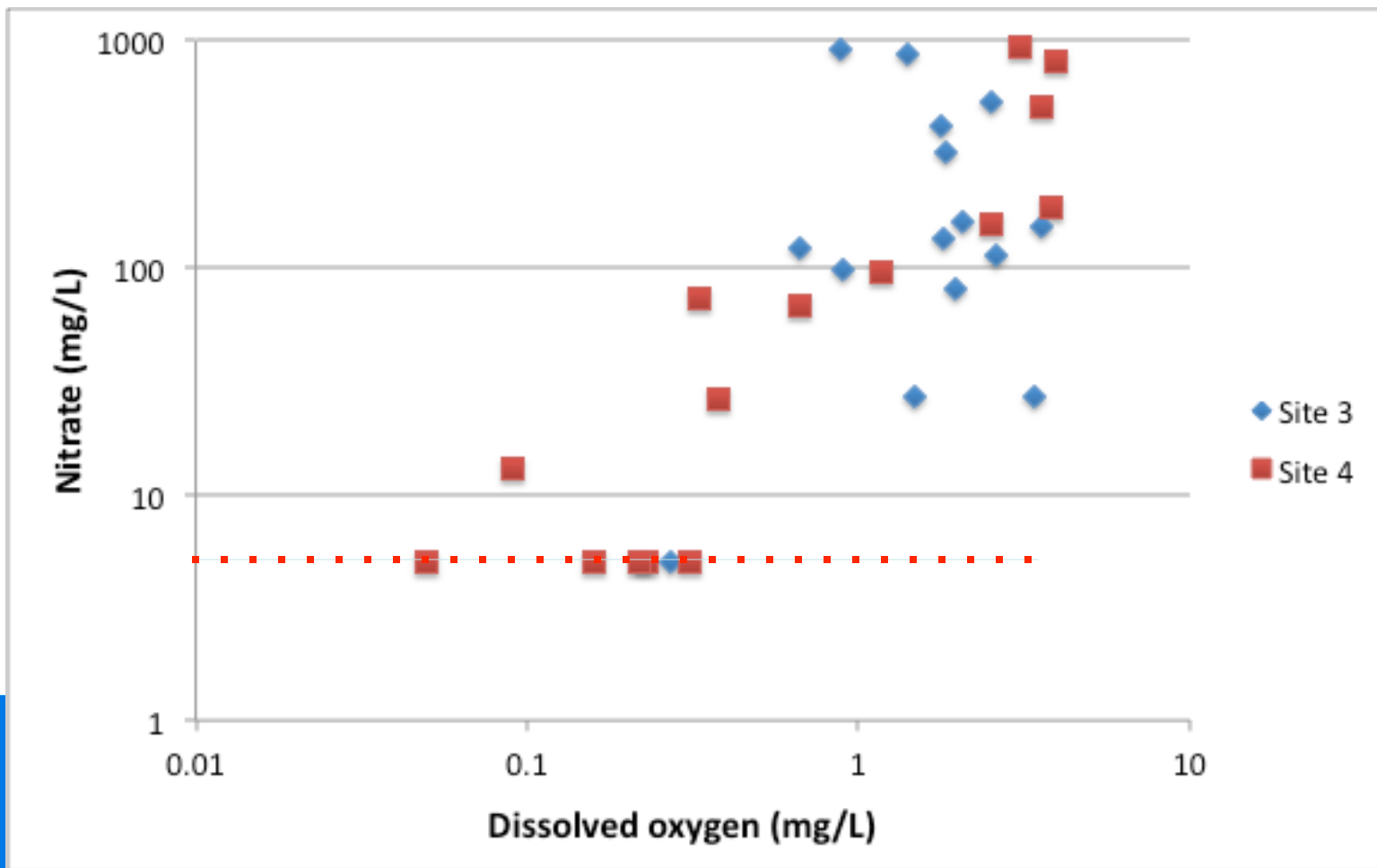
- Site 3: upstream blend CIM/OLS & Mission Linen





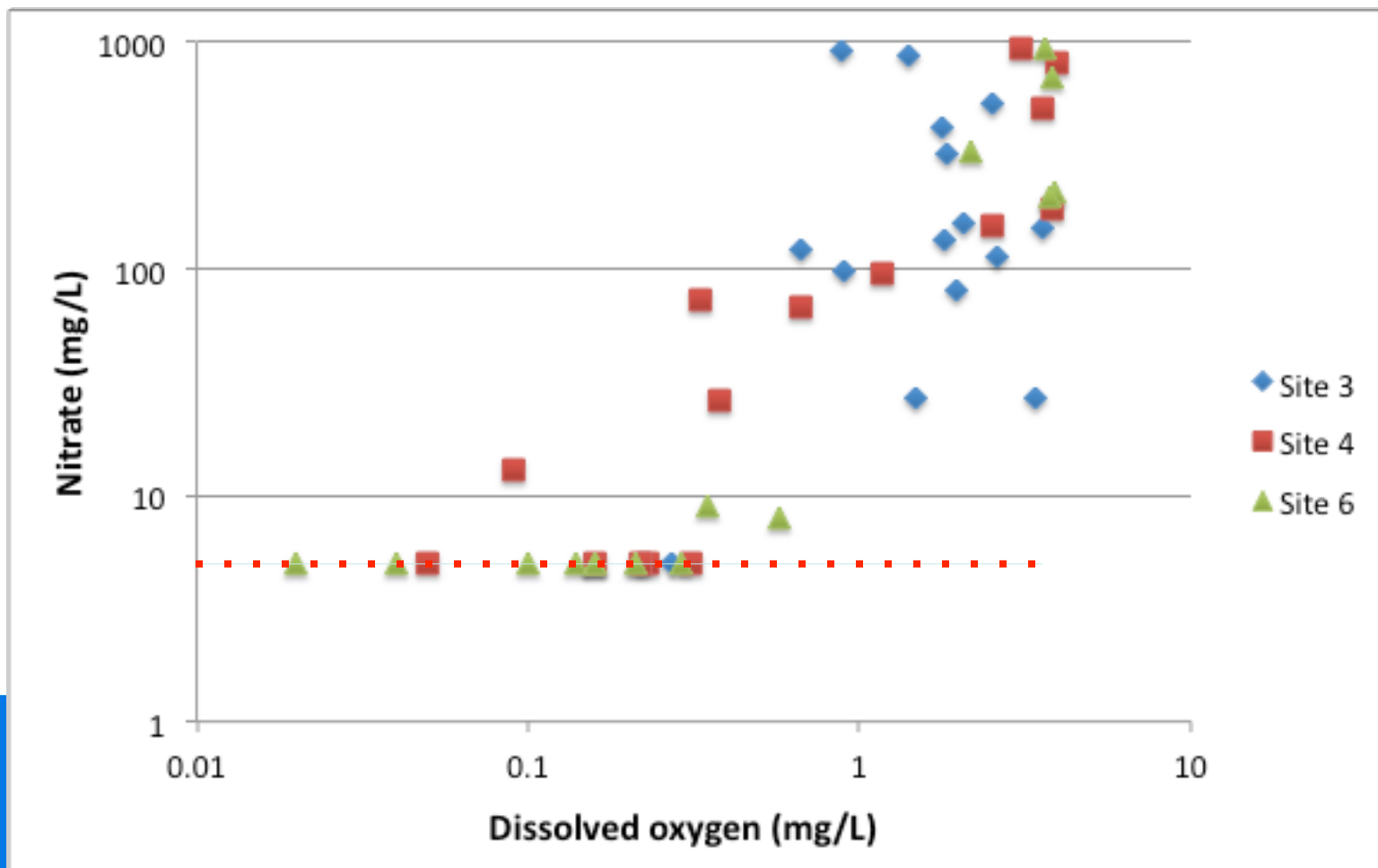
# DO, nitrate in blended flows

- Site 4: downstream blend CIM/OLS & Mission Linen

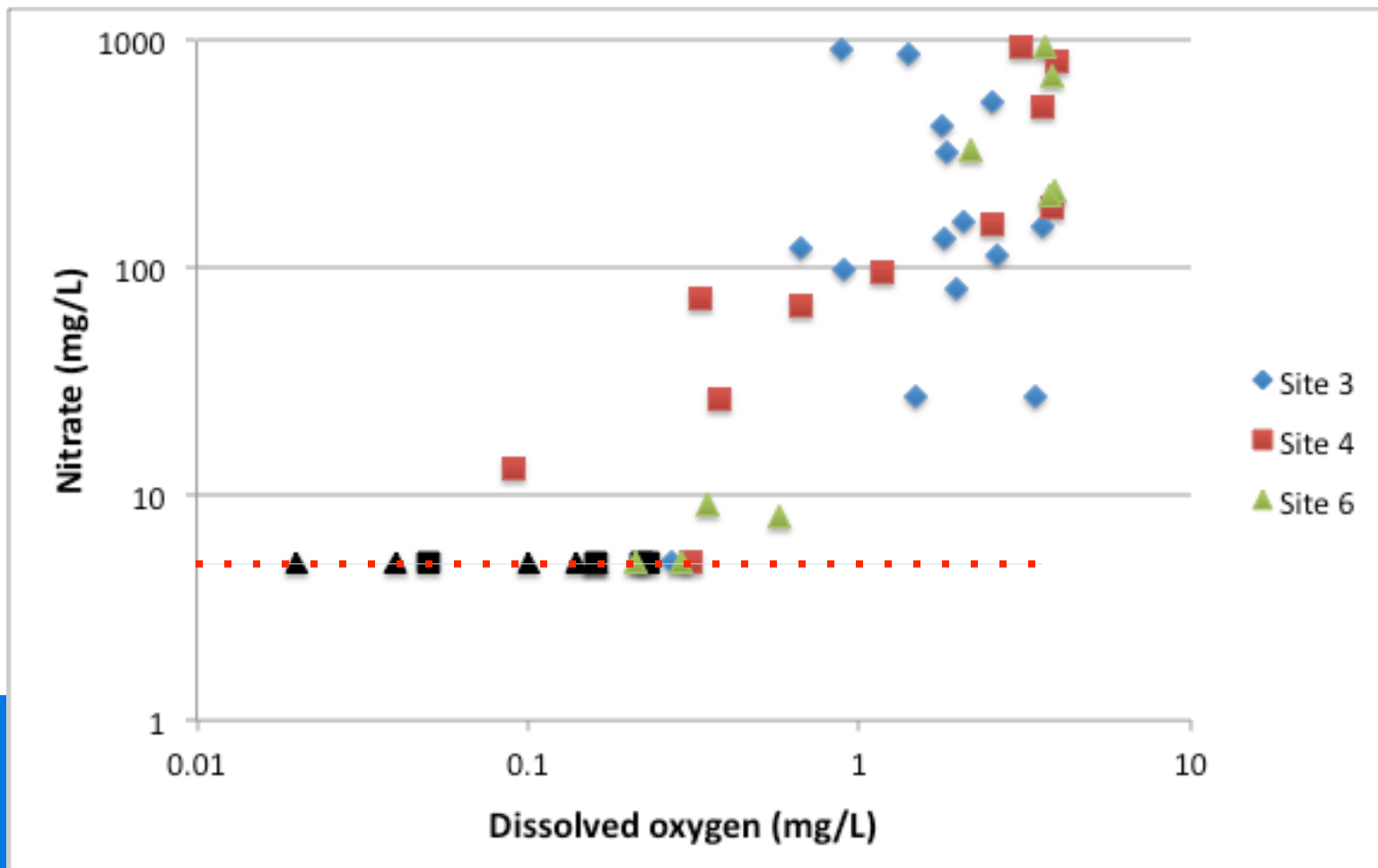


# DO, nitrate in blended flows

- Site 6: downstream blend of all discharges (compliance point for sulfide)

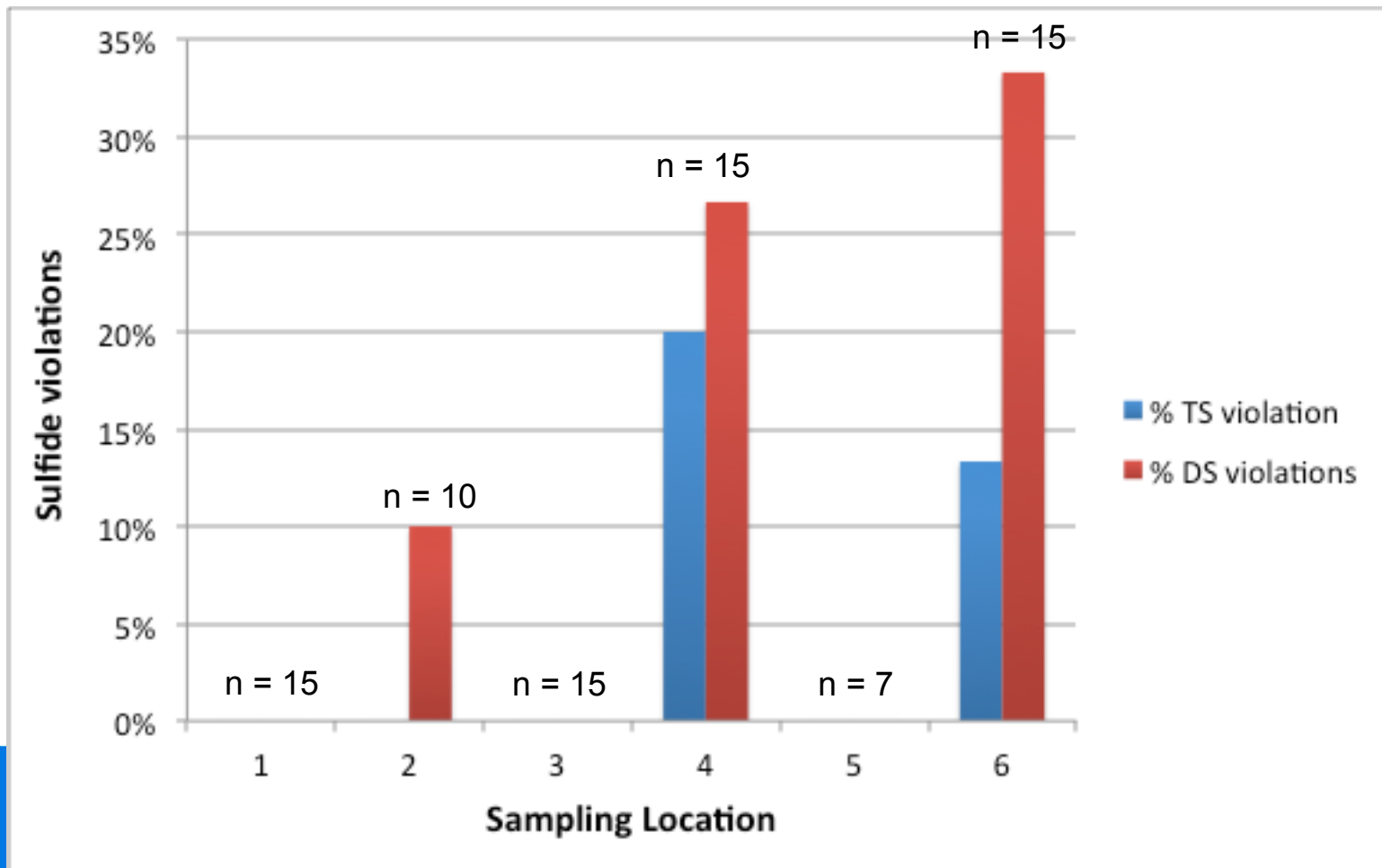


# DS violations in blended flows



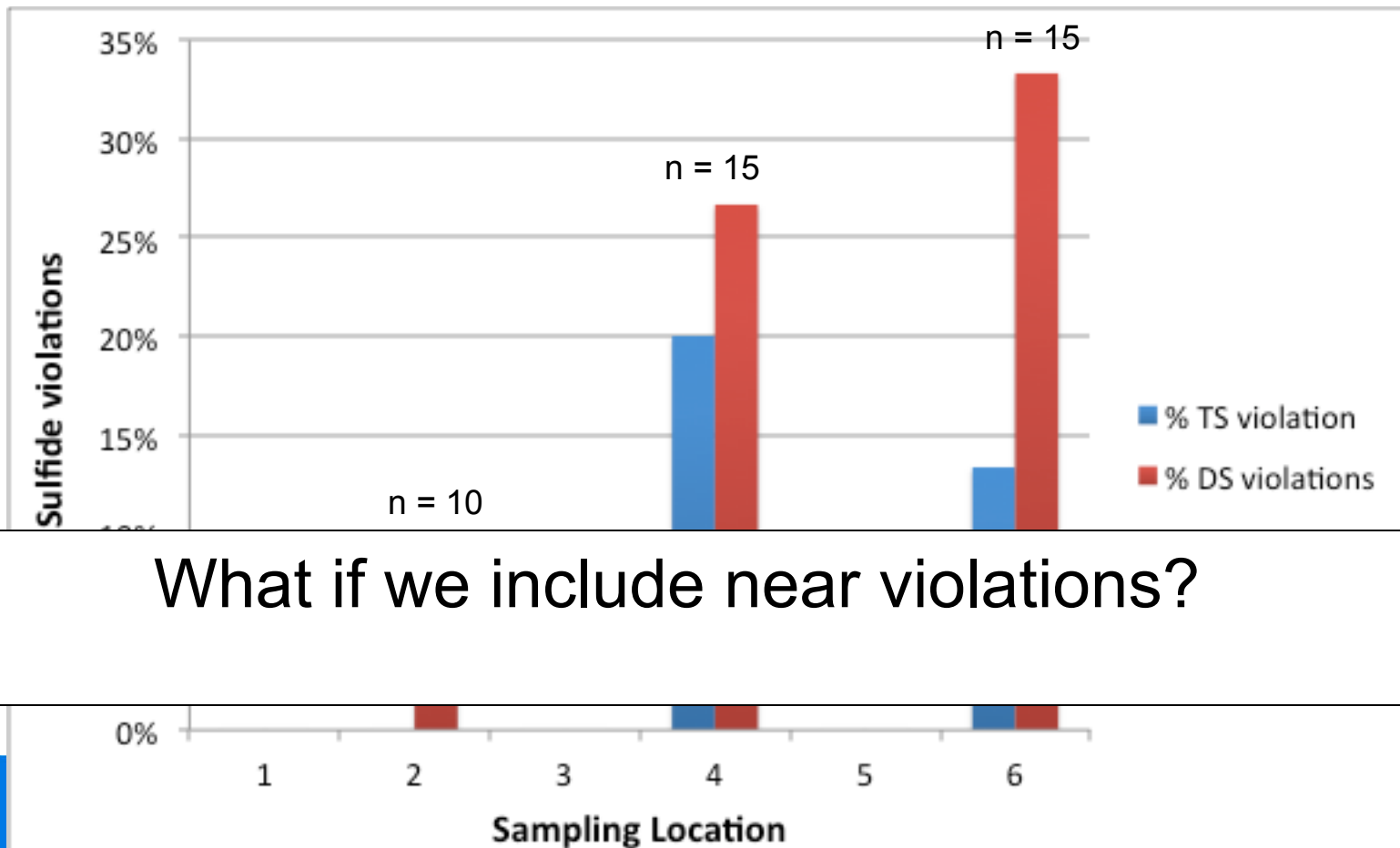
# Location of sulfide violations

- Violations occur only at downstream sites 4 and 6



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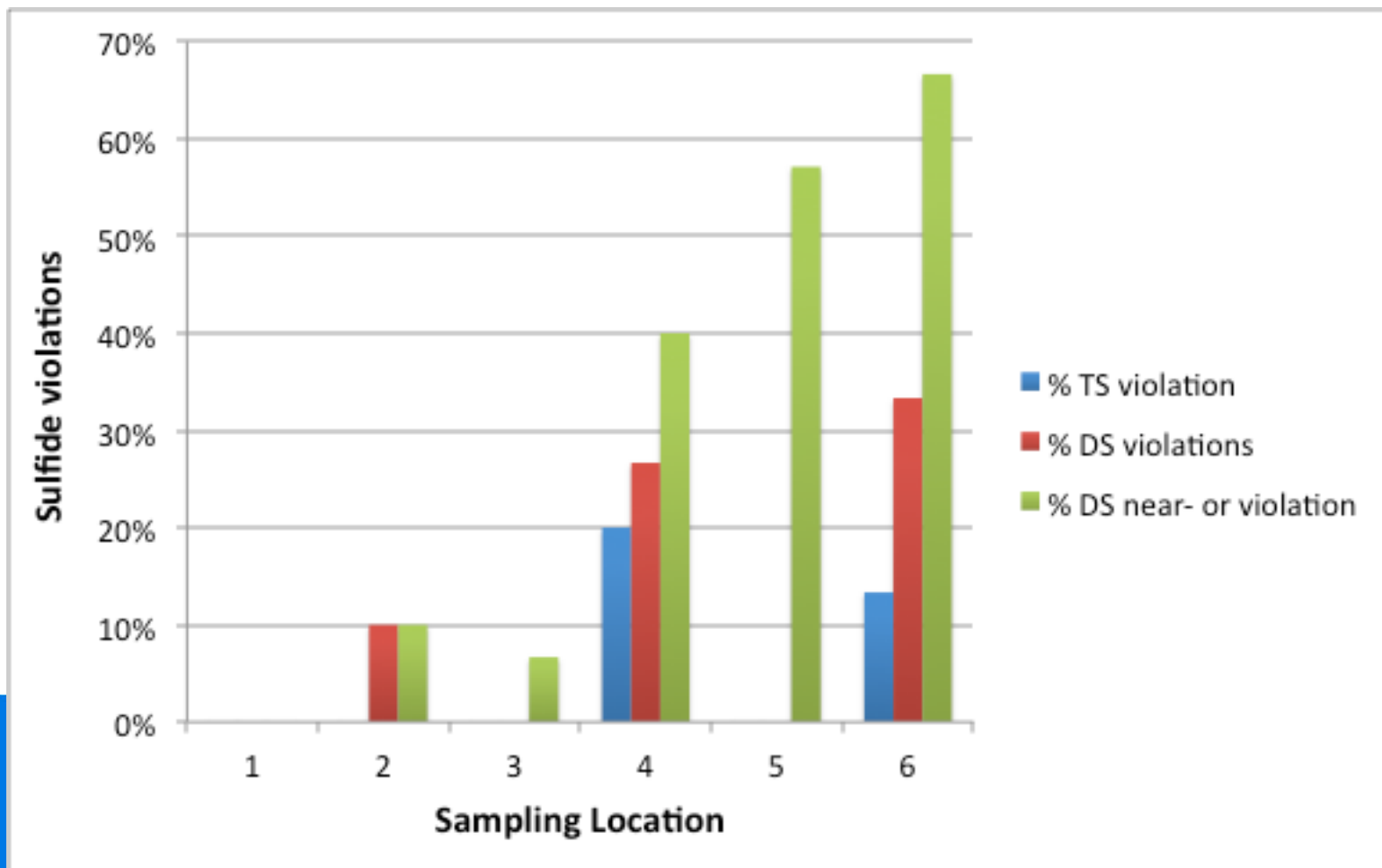
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What if we include near violations?

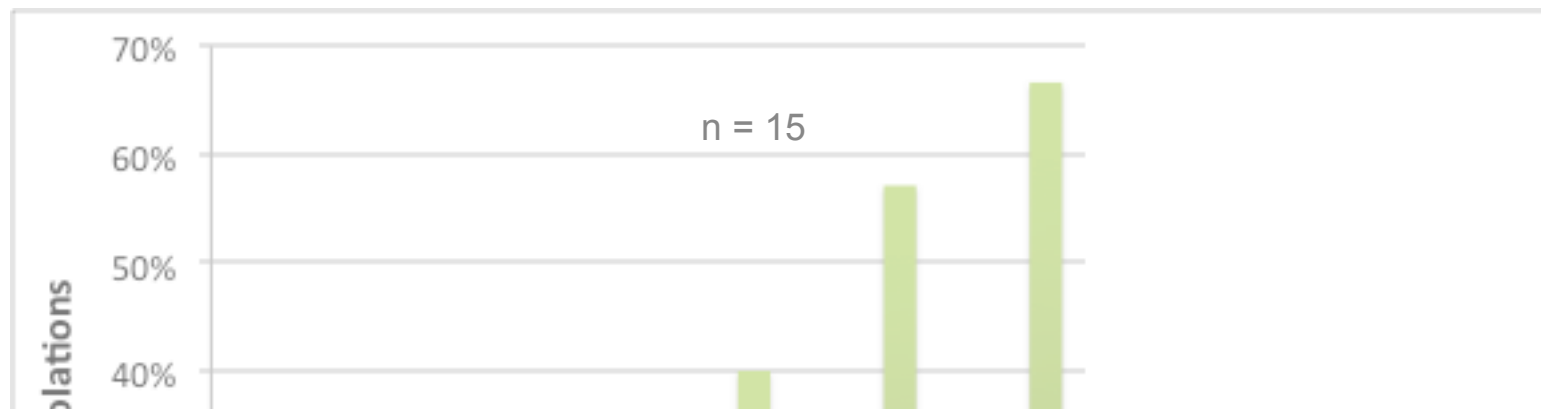
# Potential sulfide violations

- Near violations: (1) DO < 1 mg/L, (2) NO<sub>3</sub><sup>2-</sup> < 20 mg/L



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## Conclusions:

- As DO & nitrate used up, sulfide generation appears
- Sulfide formation therefore more likely downstream
- DS violations occurred in 1/3<sup>rd</sup> of the samples at Site 6
- WQ suggests potential for violations in 2/3<sup>rd</sup>s of samples

Sampling Location

# Impact of BOD on sulfide

- Main BOD source: Mission Linen = 90% of BOD
  - BOD in blended flow with Mission Linen: ~200 mg/L
  - BOD without Mission Linen: ~45 mg/L
- Sulfide formation in absence of ML flows
  - Early morning flows and weekend flows
  - No sulfide violations in absence of ML
- Sulfide formation with ML flows
  - Violations in 6 of 10 events when ML flowing





# Biological sulfide formation?

- Requirements (from intro):
  1. Sulfate-reducing bacteria
  2. Energy source (e.g., BOD)
  3. Sulfate
  4. Absence of other electron acceptors (e.g., O<sub>2</sub>, nitrate)
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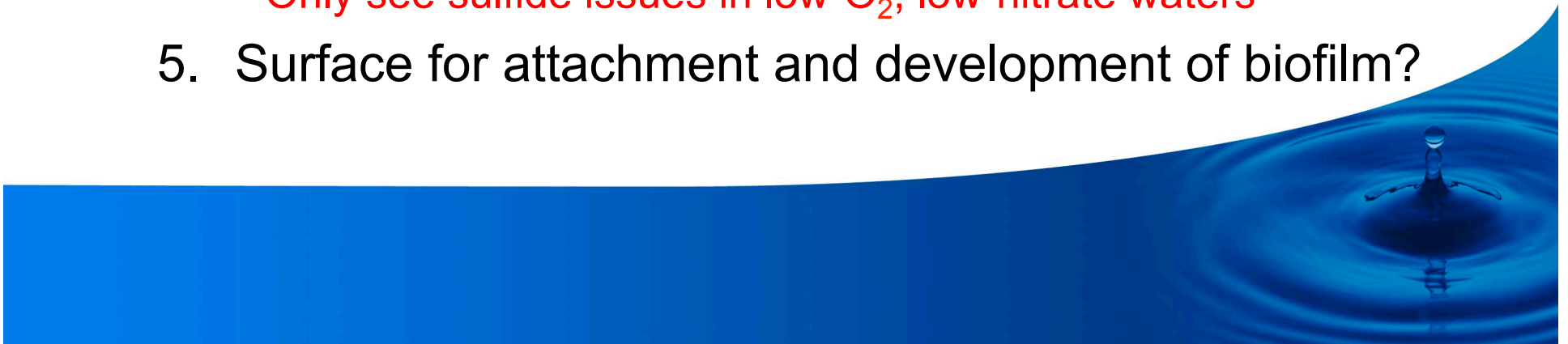
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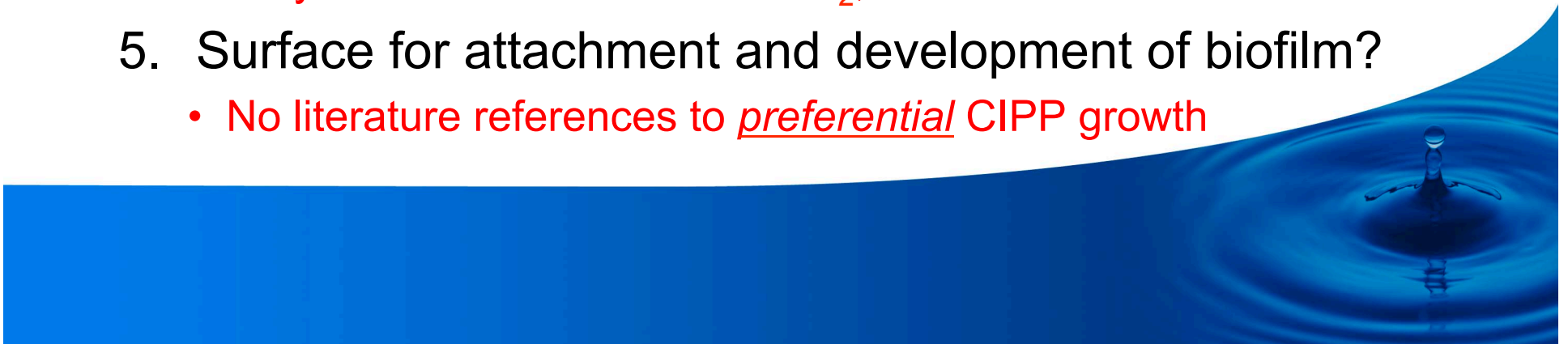
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3. Sulfate

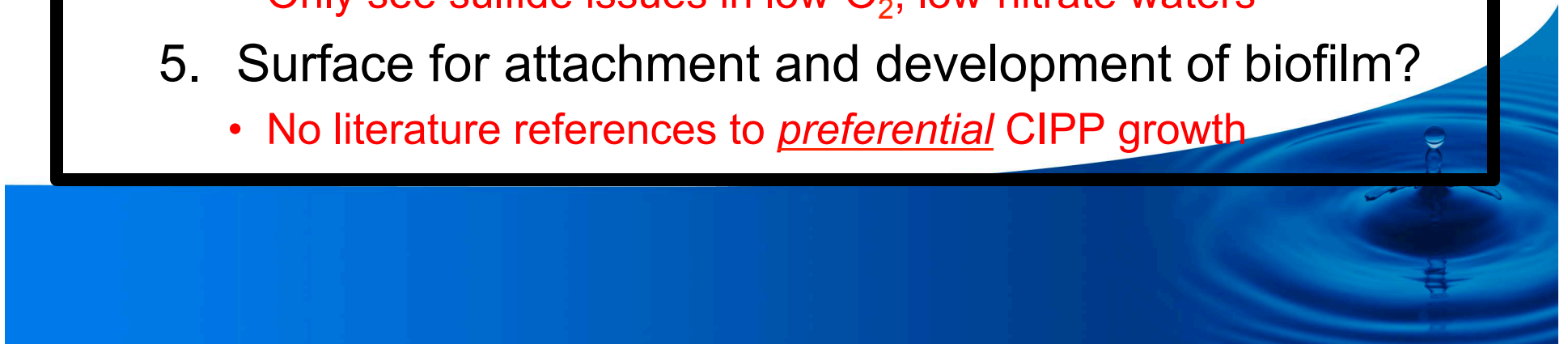
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# Conclusions

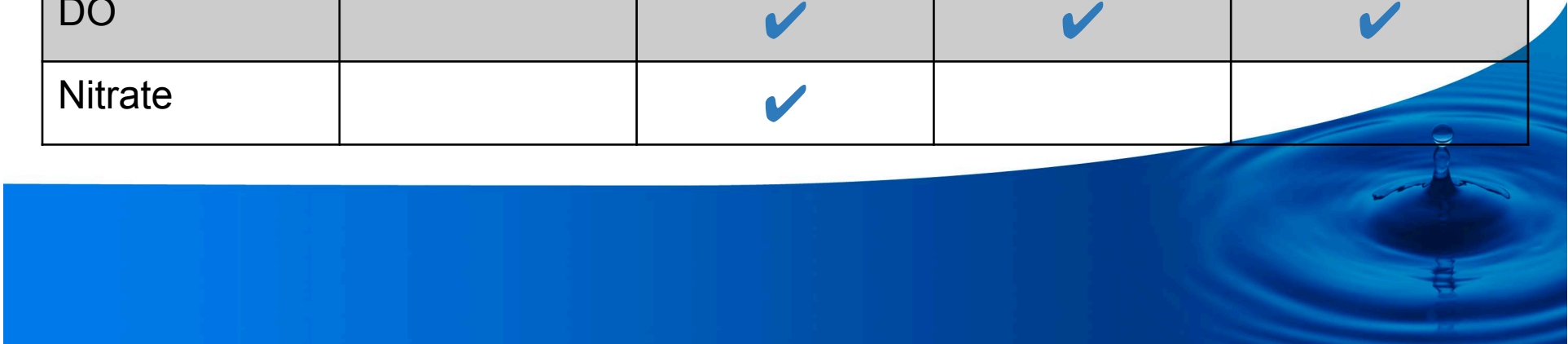
- What causes sulfide formation?
  - BOD
  - Sulfate
  - Absence of electron acceptors
  - Temperature?
- All of these factors need to be satisfied
- No one discharger alone adds all of these components
- Problem is the result of *blended* flows





# Conclusions

	Worst-case	CIM/OLS	Mission Linen	RP-5
<i>Factors favoring sulfide development</i>				
High BOD	✓		✓	✓
Sulfate	✓	✓		✓
High temperature?	✓		✓	
<i>Factors limiting sulfide development</i>				
DO		✓	✓	✓
Nitrate		✓		



# SITE VISITS



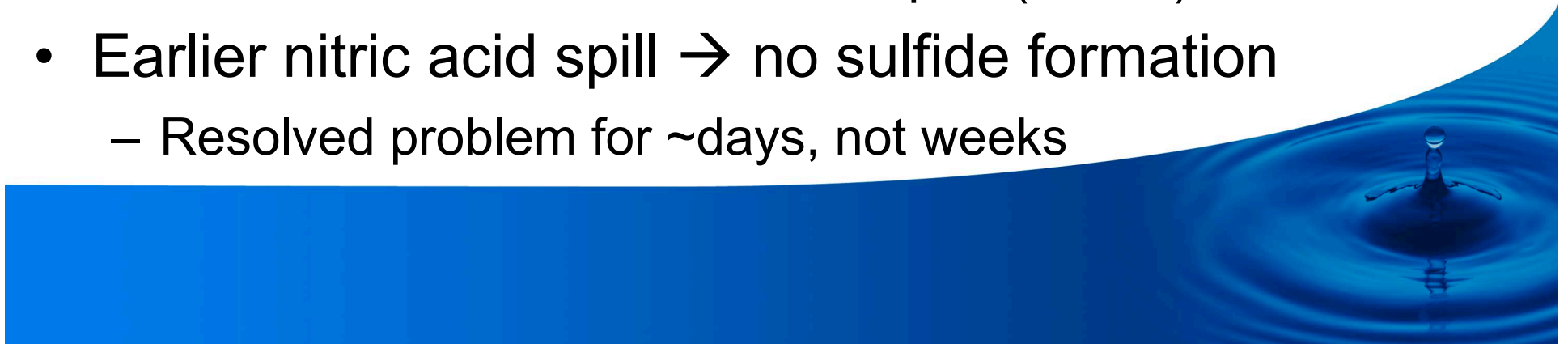
# CIM

## Current configuration

- CIM is sole source of BOD in CIM/OLS blended flow
- BOD source: citric acid (control of precipitation)

## Expected changes

- Planning to switch from citric to nitric acid
  - Reduces BOD loading in line
  - Adds an additional electron acceptor (nitrate)
- Earlier nitric acid spill → no sulfide formation
  - Resolved problem for ~days, not weeks



# Mission Linen

- **Discharge schedule**
  - Monday – Friday: 5 a.m. to 10:30 p.m.
  - Saturday – Sunday: 5 a.m. to 1:30 p.m.
  - Overtime: rare, potentially additional 1 h (beginning or end)
  - Definite periods when zero flow from Mission Linen
- **No pattern of material to be washed**
- **FeCl<sub>3</sub> tank present on-site, but unused**



**NEXT STEPS**



# Next Steps

- Select control strategies for evaluation
- Develop costs and feasibility of alternative strategies
- Select and implement preferred alternative
- Perform sampling campaign to monitor sulfide control



# Control Strategies

- Three main categories for chemical/biological options
  - Increasing redox potential
  - Inhibition of sulfate-reducing bacteria
  - Chemical removal of sulfide



# Control Strategies

- Three main categories for chemical/biological options
  - Increasing redox potential
    - Alternatives: add DO, nitrate, etc.
    - Evaluate dosing requirements, costs
  - Inhibition of sulfate-reducing bacteria
  - Chemical removal of sulfide





# Control Strategies

- Three main categories for chemical/biological options
  - Increasing redox potential
  - Inhibition of sulfate-reducing bacteria (two main options)
    - pH adjustment: shock treatment
    - Inhibit / eliminate SRB populations: biocides, chlorine
  - Chemical removal of sulfide



# Control Strategies

- Three main categories for chemical/biological options
  - Increasing redox potential
  - Inhibition of sulfate-reducing bacteria
  - Chemical removal of sulfide (two main options)
    - Precipitation by metal salts
    - Addition of oxidizing chemicals ( $\text{H}_2\text{O}_2$ , chlorine, permanganate)

